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rotates at 60 RPM in clockwise direction and width of cut is equal to the width of the workpiece. Draw a neat sketch of the milling operation describing above conditions. The thickness of the workpiece is 20 mm. If depth of cut of 2 mm is used then find out cutting speed

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$\phi = (\pi/4) - (1/2)(\beta - \alpha)$ - the basic relation from Merchant theory of metal cutting. Conditions for the relationship above to be true: ϕ - shear angle which it is adjusting itself to result ...

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21. Trimming is the operation of..... A. Removal of excess metal from the edge of a strip to make it suitable for drawing without wrinkling B. Cutting of the excess metal at edge which was required for gripping purpose during press working operation C. Cutting in a single line across a part of the metal strip to allow bending or forming in

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pregressive die operation while the part
remains ...